



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4093-5
Job Sheet 172400



Part No: D4093-5

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP REV:A NEW ISSUE 10-10-01 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/13/18	3/13/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	10 pcs	3/13/18	3/13/18	0.00	0.53	Waterjet1		QC 18/02/20
110	QC	10 pcs	3/13/18	3/13/18	0.00	0.00	QC2 Waterjet-3		QC 18/02/20
120	QC	10 pcs	3/13/18	3/13/18	0.00	0.00	QC8-4		QC 18/02/20
130	Small Fab	10 pcs	3/13/18	3/13/18	0.00	0.16	Small Fab-5		QC 18/02/20
140	QC	10 pcs	3/13/18	3/13/18	0.00	0.00	QC5		QC 18/02/20
150	HandFinish	10 pcs	3/14/18	3/14/18	0.00	0.32	HandFinish1		QC 18-02-22
160	QC	10 pcs	3/14/18	3/14/18	0.00	0.00	QC7-3		QC 18-02-22
180	Packaging	10 pcs	3/14/18	3/14/18	0.00	0.00	Packaging3-2		FEB 23 2018
190	QC21-SA	10 Ea	3/14/18	3/14/18	0.00	0.00	QC21		21 FEB 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.2500 sf (.025 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	0	28	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.201Inches + 0.005 - 0.001	0.206 0.200		
2	Bracket	0.380Inches ± 0.030	0.410 0.350		.203
3	Bracket	0.750Inches ± 0.030	0.780 0.720		.377
4	Bracket	4.640Inches ± 0.030	4.670 4.610		.755
5	Bracket	3.889Inches ± 0.010	3.899 3.879		4.648
6	Bracket	0.188Inches ± 0.010	0.198 0.178		3.888
7	Bracket	0.080Inches + 0.005 - 0.001	0.085 0.079		.190



Container No: S043673



Part: D4093-5

Job No: 172400

Serial No/Batch: S043673

Revision: D4093

Inspector:

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Date: 02/20/18